Forbo Flooring Cleaning and Maintenance advice:

The Forbo Step slip resistant vinyl collections are easy to clean and maintain, thanks to their highly durable PUR finish.

Initial clean before use
Newly installed floors should not be wet cleaned within 3 days of installation.
Remove all debris, dirt and dust off the floor. Vacuum clean and/or sweep the floor thoroughly then scrub with a neutral floor cleaner. For larger areas a scrubber drier or rotary machine (150-180 rpm) with a suitable brush* or a cylindrical brush machine will be most effective. Pick up dirty water with wiper and mop or wet vacuum, rinse with clean water and allow the floor to dry.

*Note: For rotary machines and scrubber driers standard brushes should be used on Safestep R11 and R12. Soft brushes should be used on Safestep Aqua. Cylindrical brush machines with equivalent brushes may be used as an alternative.

Regular cleaning
The frequency of regular cleaning method will depend on the amount of traffic, soiling levels, desired appearance, and hygiene standards.

- Remove dust and loose dirt by vacuum cleaning, sweeping or mopping.

As required:
- **Manual Cleaning** – Scrub with a neutral floor cleaner and a suitable scrubbing brush/mop. Remove dirty water with a wiper and mop. Rinse with clean water and allow the floor to dry.

- **Machine Cleaning** - A neutral floor cleaner in conjunction with a combined scrubber drier or rotary machine (150-180 rpm) with a suitable brush* or a cylindrical brush machine will produce best results on larger areas. Rinse with clean water when necessary and allow the floor to dry.

*Note: For rotary machines and scrubber driers standard brushes should be used on Safestep R11 and R12. Soft brushes should be used on Safestep Aqua. Cylindrical brush machines with equivalent brushes may be used as an alternative.

Periodic maintenance

**Machine Cleaning**
- Scrub with a neutral floor cleaner, a rotary machine* and a 3M blue pad or equivalent
- Pick up dirty water with a wiper and mop or a wet vacuum
- Rinse with clean water and a mop
- Allow the floor to dry

**Manual Cleaning**
Clean the floor periodically using the manual or machine methods above. Clean heavily soiled areas with a neutral floor cleaner which should be allowed to soak on the floor for a few minutes before scrubbing. Rinse well with clean water when necessary and allow the floor to dry.

Please note:
Do not use seals or polishes, or floor maintainers containing polish as the slip resistant properties of Step could be reduced.
Best Practice: Tips for effective floor care

General advice

Protect newly laid floors
All newly laid floors should be covered and protected from all other trades during the contract with a suitable non-staining protective covering. Use protective feet on chairs and tables to reduce scratching. Castor wheels should be of soft material suitable for resilient floor coverings (according to EN425).

Use Entrance Systems
As much as 80% of dirt entering a building is brought in by foot traffic. Entrance flooring systems of an appropriate size (ideally more than 6m) and quality should be used. Forbo coral are independently proven to remove and retain up to 94% of all dirt and moisture entering a building by foot traffic; reducing maintenance costs and maximising appearance retention of adjacent flooring products as well as reducing slip risk. As with any dirt removal system all entrance flooring systems should be regularly cleaned to release the dirt which has been removed.

Cleaning

Cleaning brushes, machine speeds and floor care products

Brushes
For rotary machines and scrubber driers standard brushes should be used on Safestep R11 and R12. Soft brushes should be used on Safestep Aqua. Cylindrical brush machines with equivalent brushes may be used as an alternative.

Machine speeds
For machine cleaning and maintenance, 150 to 180rpm is recommended.

Recommended Floor care products
For spray cleaning use a pH neutral detergent such as Forbo Monel.

Other floor care products may be used on Forbo Flooring resilient floor coverings. If alternative products are to be used consult with your regular supplier for more information and guidance.

How do I remove stains?
Remove stains as soon as they are discovered. Most stains can be safely removed using a dry (paper) towel, water, detergent, white spirit or alcohol (in that order). Do NOT use highly alka-line products (ammonia, soda) or strong solvents such as ace-tonic as they can be harmful to both people and to your floor.

<table>
<thead>
<tr>
<th>Marks caused by</th>
<th>Removed with</th>
</tr>
</thead>
<tbody>
<tr>
<td>chocolate, grease, egg, coffee, juice, etc.</td>
<td>Neutral floor cleaner in lukewarm water</td>
</tr>
<tr>
<td>Asphalt, oil, rubber, soot</td>
<td>cleaners’ white spirits</td>
</tr>
<tr>
<td>Chewing-gum</td>
<td>cool with cold spray or ice cubes and scrape.</td>
</tr>
<tr>
<td>Rust</td>
<td>Oxalic or citric acid in lukewarm water</td>
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If any doubt exists test cleaning materials on a sample piece or in an inconspicuous area.

How often should I clean my floor?
The optimum frequency for cleaning and maintenance is determined by the way the floor is used. When producing a cleaning and maintenance schedule it is good practice to consider the situation of the floor first: e.g. is it near an entrance to the building or on an upper floor? Will it collect dry or moist soil? What level of traffic will it be subjected to? Remember that light and uni-colours may need to be cleaned more frequently.

Can I polish my floor?
Polish should not be applied to any Forbo Step product as the slip resistant properties may be adversely affected.